BOD 4 week pm

Inspected Tusks

Inspected fasteners

Inspected Cutter Axis

Inspected Cutter axis cable Track Riser

Inspected Cutter Axis Interface cable

Inspected Cutter Axis Head

Inspected Rollers

Inspected Anvil Support Bearing

Inspected Roll bearing

Inspected Conveyor Drive Chain and sprockets

Inspected Pneumatics

Inspected Head Modules

Inspected hot melt tank

Inspected Coupler

Inspected gear pump

Inspected Glue manifold

Inspected Drive belt

Inspected Board sensors

Inspected Gluer

Inspected Cutter head

SL2 Daily Check

Walked the length of the sorter listening for unusual noises, vibrations, and looking for anything out of place

Took the blower and blew around the sorter

Checked to make sure guarding is in place and not missing any hardware

Visually inspected Shoes and Slats for damage or missing

Checked all PE for alignment and blown dust off of them

Visually inspected discharge belt. IR between the gaps of the guard railing where the rail chain rides.

TRADITIONAL NON-SORT RECEIVE DAILY .5

Inspected stations for damage or loose hardware

Inspected debris catch pans

Inspected condition of all live rollers

Inspected condition of roller accumulator conveyor

Verified Photo Eyes are functioning properly

Inspected condition of all gravity rollers

Inspected drive bands on flexible conveyor

Checked finger guards

Inspected condition of all belt transports

Inspected condition of all belt on roller incline

TRADITIONAL NON-SORT SHIPPING COLLECTOR DAILY PM 1

Visually inspected Rollers, VFD's, Wiring, Cables, Photo Eyes

Visually inspected, Belt tracking, Bearings, Motors and Gearboxes

Inspected area for debris

TRADITIONAL NON-SORT SHIPPING LANE DAILY PM .5

Inspected condition of all gravity rollers

Inspected condition of all chutes

Inspected drive bands on flexible conveyor

Checked finger guards

Inspected condition of all live rollers

Inspected condition of all belt transports

Inspected condition of roller accumulator conveyor

Inspected condition of all meter belts

Inspected condition of all belt on roller incline

Inspect debris catch pans

PANOTEC BOD2.5 - NEXTMODE 2.5 - SYSTEM CHECK .5

INSPECTED EXTERIOR OF BOD SYSTEM FOR VISIBLE DAMAGE

INSPECTED E-STOP BUTTONS

INSPECTED CONSOLE SCREEN

INSPECTED GLUE MACHINE

INSPECTED GLUE TABLE

INSPECTED GLUE HEAD

CLEANED UP CARDBOARD

BLOWN OUT AROUND THE MACHINE

VISUALLY CHECKED FOR ANY LOOSE OR MISSING PARTS

INSPECTED FOR AIR LEAKS

INSPECTED BELTS

VERIFIED BLADES ARE CUTTING PROPERLY

**TRADITIONAL NON-SORT PACK LANE 1/2 DAILY**

**Inspected stations for structural integrity and any loose hardware**

**Inspected debris catch pans**

**Inspected condition of all live rollers**

**Inspected condition of all belt transports**

**Inspected condition of all roller accumulator**

**Inspected condition of all gravity rollers**

**Inspected condition of MDR O-rings**

**Verified conveyor guarding and covers in place**

**Verified Photo-eyes are functioning properly**

**Visually inspected E-Stops**

**Visually inspected conveyor transition points**

**Check finger guards out of position or worn**

SLAM DAILY SYSTEM CHECK .5

Inspected Rollers for damage or debris

Inspected Alignment rail for loose hardware, damage or debris

Checked for damaged or missing O-rings

Visually inspected PE and wiped them down

Verified zero on scale

Inspected for rips and or tears in belt

Clean Printers and checked quality of print

Inspected divert for missing or damaged rollers

TRADITIONAL NON-SORT SHIPPING SORTER/ INDUCT/ RECIRC DAILY PM

Inspected Area for debris

Inspected Catch pans

Visually inspected rollers, VFD’s, wiring, scanners, cables, and Photo eyes

Visually inspected belt lacing, belt tracking, bearings, motors and gearboxes